

Teknobond 945

Three-Component Epoxy Grout



Public Pos. No: 04.613/8e

Product Description	It is a solvent-free, 3-component grout consisting of a combination of special graded aggregates and high-strength epoxy resins. It is a self-levelling, flowable epoxy mortar that can be applied on concrete, stone, mortar, steel, aluminum, asbestos cement, polyester, wood and epoxy based materials.	
Areas of Usage	 In anchoring works, Under crane rail installation, On bridge supports, In repairing aircraft and helicopter tracks, To fix steel columns and poles, On the basis of all kinds of industrial machines, under the bearings, In engineering structures such as metro, highways, dams, For repair of sections where reinforced concrete curtains are joined to the beam, in strengthening projects, For installation of prefabricated elements. 	
Features and Benefits	 It does not shrink, it shows high fluidity. Resistant to oils and acids Non-toxic. It's waterproof It is resistant to freezing and thawing. It is resistant against various chemicals. 	
Application Instructions	The surfaces must be clean, smooth, solid, free from any antiadhesive substance such as dust, oil, dirt, rust, mold oil, detergent and waste. The concrete floor should not have water accumulation, humidity and moisture. It should be a dry floor and the concrete surface moisture should be below 4%. High pressure water should be prepared by cleaning with suitable mechanical surface preparation techniques such as jetting, roughening, sandblasting. Pour component B into component A. Mix with a low speed electric stirrer until the mixture reaches a completely homogeneous appearance. Then pour the mixture into a suitable container and slowly and continuously add component C, continue mixing for at least 3 minutes until a homogeneous and smooth mortar is obtained. The prepared mixture should be placed in 5 minutes depending on the air temperature and the amount of water. TEKNOBOND 945 should be poured from one side in order to fill under the gaps surrounded by four sides and covered. So it discharges air and prevents gaps.	



Application Notes / During the application of the product, work clothes suitable for occupational health and safety **Restrictions** rules should be worn and appropriate glasses and mask should be used. It must be protected after application against adverse weather conditions such as direct . sunlight, high air temperature (above +30°C), rain and frost. Hands and areas of contact with the skin and hands should be cleaned with water before the • product is completely cured and hardened. In case of contact with eyes, wash eyes with warm water and detergent then a doctor should be . consulted. Immediately after application, before hardened, the equipment should be cleaned with TEKNO .

THINNER. After the product is hardened, it should be cleaned by mechanical methods.
It should not be forgotten that the strength and adhesion values of the product will change if the mixing ratios are changed.

Technical Data

General Information		
Appearance/Color	A Component, yellowish, liquid	
	B Component, light yellow, liquid	
	C Component, grey powder Mixture, concrete grey fluid liquid	
Mixture Ratio	2 Unit A, 1 Unit B, 12 Unit C (by weight)	
Application Thickness	Between 10-50 mm	
Consumption	2,1 kg/m ² (for 1 mm thickness)	
Shelf Life	12 months	
Package	20 kg set	
Application Information		
Pot Life	30 minutes	
Application Temperature	(+5°C) - (+30°C)	
Density (kg/lt)	2,10 ± 0,10	
Opening to Traffic	24 Hours	
Full Strength	7 Days	
Performance Information		
Pressure Resistance	≥ 75 N/mm ² (TS EN 12190)	
Flexural Strength	≥ 30 N/mm ² (TS EN 12190)	
Concrete Adhesion Strength	≥ 4 N/mm ² (Rupture from Concrete) (TS EN 4624)	
Tensile Strength (Steel)	≥ 3,00 N/mm²	

Technical data are approximate values obtained from the laboratory study of Tekno Construction Chemicals for finished products obtained at +20°C air temperature and 50% relative air humidity and valid for its performance after 28 days.