

# **Teknofay Rapid**

## Fast Setting Ceramic Tile Adhesive



#### TS EN 12004 - C1FT

Product Description	Cement based, high performance, flexible, rapid setting adhesive for ceramic tiles.			
Areas of Usage	<ul> <li>Adhesion of absorbent wall ceramics to the concrete and plaster surfaces in interior places.</li> <li>On applications on gypsum plaster, gypsum panel, gas concrete and smooth concrete</li> <li>Used for bonding ceramics smaller than 40*40 cm.</li> <li>It is ideal for places where it is required to be put into service in a day</li> </ul>			
Features and Benefits	<ul> <li>Fast setting,</li> <li>Easy to prepare and apply</li> <li>It does not slip in vertical applications. Its properties are designed to reduce the slipping</li> <li>It saves time.</li> <li>Because of its fast and high adhesion properties, it gives strength after 6 hours.</li> <li>Resistant to water, moisture and frost.</li> <li>Allows jointfilling after 3 or 4 hours.</li> </ul>			
Application Instructions	Surface Quality: Surface must be clean, smooth, free from oil, dirt and rust. Weak parts must be removed and damaged surfaces should be repaired with TEKNOREP. Surface Preparation: If the application is applied on marble, ceramic and paledian surfaces, the surface should be roughened. The concrete floor should be moist, but there mustn't be any puddles			
	<ul> <li>Surface should be roughened. The concrete noor should be molet, but there must it be any puddles on the surfaces.</li> <li>Mixing: Pour 6.0 – 6.5 It of clean water into a clean mixing container. (Be surethat the water must be at room temperature; not hot or not cold). Add TEKNOFAY RAPID (25 kg kraft bag) into the water and mixed it with a low speed mixer until you get a homogenous, workable admixture. Minimum mixing time must be 5 minutes. After mixing it, wait for 3 minutes without mixing it. Then mix is again for 2 minutes until you get a homogenous admixture.</li> <li>Storage Conditions and Shelf Life: 12 months under proper storage conditions after production date. It should be stored in its original unopened package, in a cool and dry environment and should be protected from freezing.</li> </ul>			



#### Application Notes/ Restrictions

- During the application, a protective apparel, protective gloves, goggles and masks which comply with the Occupational Health and Safety Rules should be used.
- The mixture should not come into contact with skin and eyes; in case of a contact, the affected area should be washed with plenty of water and a physician should be consulted immediately.
- After the application, it should be protected against adverse weather conditions such as direct sunlight, strong wind, high air temperature, rain and frost.
- It must be protected under ambient conditions which is below (+) 5°C. To protect it from the cold weather or frost, cover it with nylon or heat insulation plates.
- At temperatures above (+) 35°C, it must be protected. To protect it from the hot weather, cover it with nylon or heat insulation plates. The product should not be exposed to sudden waterloss.
- Do not add any foreign material in it.
- To fill the joints, wait at least 24 hours afteryou applied TEKNOFAY RAPID.
- Hands should be cleaned with water and detergent before curing. Before it hardens, wash soiled hands and skin thoroughly in hot soapy water.
- Clean tools and equipment with clean water immediately after use. Once hardened, product can only be removed mechanically.

### **Technical Data**

(at 23°C and 50% RH)					
General Information					
Appearance/Color	Gray				
Shelf life	12 months				
Package	25 kg kraft bag				
Application Information					
Application temperature	(+5°C) - (+35°C)				
Mixture Ratio	6.0 – 6.5 lt water / 25 kg powder				
Pot life	20 minutes				
Service temperature	(-20°C) - (+70°C)				
Slide Ratio	≤ 0,5 mm				
Joint filling time	6 hours				
Tensile and Adhesion Strength					
Open time	After 6 hours > 0,5 N/mm <sup>2</sup>				
Initial	≥ 0,5 N/mm <sup>2</sup>				
After immersion in water	≥ 0,5 N/mm <sup>2</sup>				
After heat storage	≥ 0,5 N/mm <sup>2</sup>				
After freeze / thaw cycles	≥ 0,5 N/mm <sup>2</sup>				
Dangerous content	Please see MSDS				
Reaction to fire (TS EN 13501 – 1)	A1				

### **Consumption Table**

TEKNOFAY RAPID	Density of the mixture (gr/litre)	1m <sup>2</sup> Powder Consumption (kg)	Mixing Water Per Bag (liter)
25 kg kraft bag	~1,70	4 – 5	6,0 - 6,5